

A list of 16 issues that led to incorrect formulations in Dulski's jam manufacturing unit is provided below:

<b>List of Issues</b>	
1. Incorrect measurement	9. Variability in scale accuracy
2. Antiquated scales	10. Equipment in disrepair
3. Lack of clear instructions	11. Technician calculation off
4. Damaged raw material	12. Jars mislabeled
5. Operator misreads display	13. Temperature controls off
6. Inadequate cleanup	14. Incorrect weights
7. Incorrect maintenance	15. Priority miscommunication
8. Inadequate flow controls	16. Inadequate instructions

Create a fish-bone diagram and categorize each of these issues using the "four Ms" method.